



No.	Qty.	Part No.	Description
1.	1	2223-002-01	Cap
2.	1	2223-002-02	Pinch Ram
3.	1	2223-002-03	Upper Rod Guide
4.	1	2223-002-04	Seal (Upper Rod)
5.	1	2223-002-05	Spring
6.	4	7010-511-18	Bolt, 1/2" UNC x 9"
7.	1	2223-002-07	Cylinder
8.	1	2223-002-08	O-ring (Shaft)
9.	1	2223-002-09	Snap Ring
10.	1	2223-002-10	Seal (Lower Rod)
11.	1	2223-002-11	Piston
12.	1	2223-002-12	Shaft
13.	1	2149-000-04	Piston Seal
14.	4	2149-000-08	Nut, 1/2" UNC
15.	1	2223-002-15	Lower Rod Guide
16.	1	2223-002-16	O-ring (Lower Rod Guide)
17.	1	2223-002-17	Base
18.	1	2223-002-21	Valve Plug
19.	2	2223-002-20	O-ring (Combo Valve Plug)
20.	1	7016-507	Fender Washer, 3/8"
21.	1	7019-507	Nylock Nut, 3/8" UNC
22.	8	7027-504-02	Flat Washer, 1/2" SAE
23.	1	2223-002-19	Combo Drive Pin
24.	2	2014-300	Vent, 1/8"
25.	2	4203-504-04	90° Swivel, 1/2" x 1/2"

SECTION VIEW

- NOTES:
 1) SPRAY INSIDE OF COMBO CYLINDER (ITEM 7) WITH NEVER-SEIZE LUBRICANT.
 2) USE HAMMER OR PRESS TO INSTALL DRIVE PIN (ITEM 23) INTO COMBO CAP (ITEM 1).
 3) PAY CLOSE ATTENTION TO DIRECTION OF U-CUP SEALS (ITEMS 10&13). BOTH U-CUPS FACE THE PRESSURE SIDE (RIGHT SIDE) OF THE COMBO VALVE AS SHOWN IN SECTION VIEW.

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EXCLUSIVE MANUFACTURER OF SCHMIDT® PRODUCTS

AXIOM MANUFACTURING, INC.

COMBO VALVE 1 1/2" L

PART NUMBER:	2223-002	DRAWING NUMBER:	2223-002
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